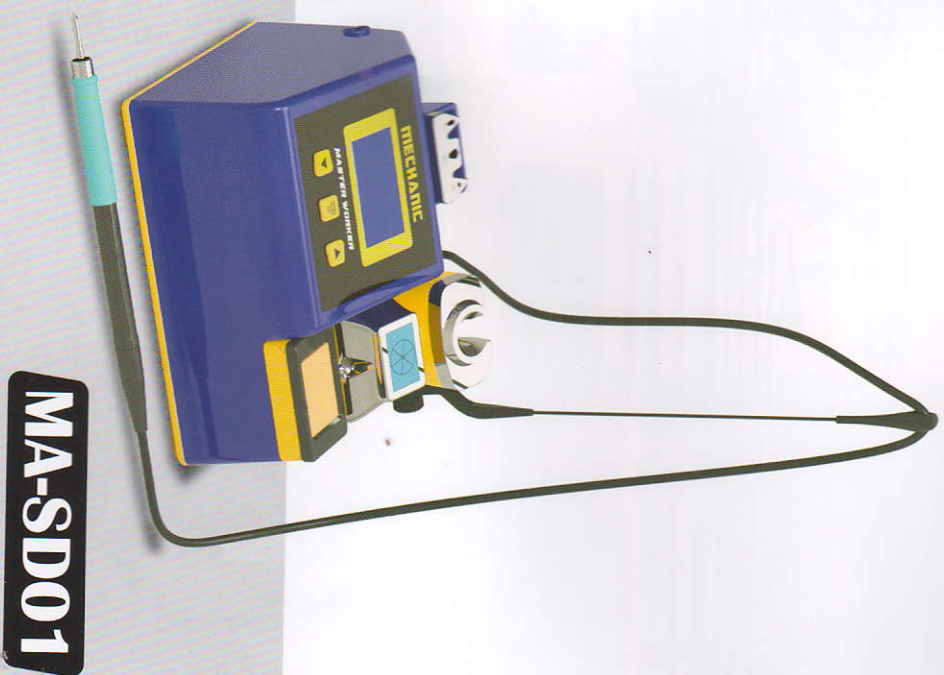


Nano Soldering Station

纳米焊台

Instruction Manual

使用说明书



MA-SD01

聲明: 本公司保留改進升級產品的權利, 產品規格及設計如有變更, 恕不另行告知。
Statement: The company reserves the right to improve and upgrade products, product specifications and design are subject to change without notice.

产品清单/Product list



MA-SD01 纳米焊台
MA-SD01 Nano Soldering Station



220V/110V电源线
220V/110V power cable



使用说明书
Instruction Manual



A
T210手柄+焊笔
T210 handle + soldering pencil



B
T245手柄+焊笔
T245 handle + soldering pencil



C
T115手柄+焊笔
T115 handle + soldering pencil

备注: A、B、C可自由选择
Note: You can choose A、B、C freely

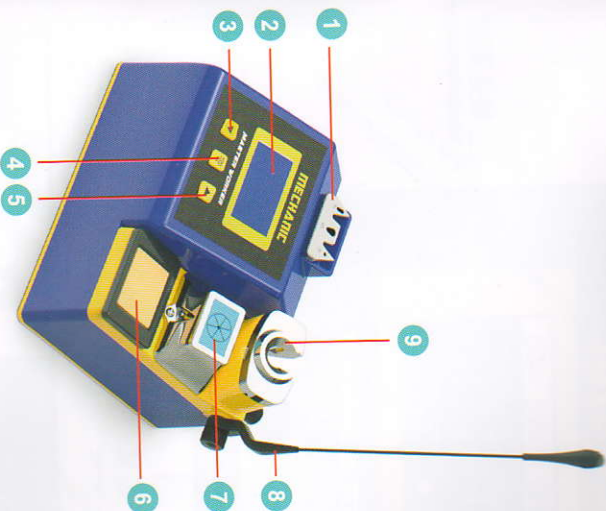


接地线
Earth cable



线缆支撑杆
Cable support rod

产品简介/Product introduction



- 1 焊嘴热拔插更换架
- 2 2英寸屏幕控制系统
- 3 切换/调整
- 4 系统设置
- 5 切换/调整
- 6 焊嘴清洗海绵
- 7 焊嘴清洁剂
- 8 线缆支撑杆
- 9 手柄休眠放置架
- 10 手柄接口
- 11 USB接口
- 12 接地线接口
- 13 电源输入
- 14 保险丝盒
- 15 电源开关



- 1 Welding nozzle hot plug replacement frame
- 2 2 inch screen control system
- 3 Switch / Adjustment
- 4 System Settings
- 5 Switch / Adjustment
- 6 Welding nozzle cleaning sponge
- 7 Welding nozzle cleaner
- 8 Cable support rod
- 9 Handle rack at dormancy
- 10 Handle access
- 11 The USB interface
- 12 Earth wire interface
- 13 Power input
- 14 Fuse box
- 15 The power switch

工作界面/Working interface



温度分组
Temperature grouping

显示实时温度
Display real-time temperature

实时功率
Real-time power

被选温度
Selected temperature

调整温度
Temperature adjustment

设置
Setting

调整温度
Temperature adjustment

系统设置
System Settings

250 300 [350] 400
350°C 被选温度
功率 0.9%

3. 冬眠延迟
4. 温度分组
5. 温度单位

休眠
焊笔休眠中

200°C

6. 提示声音
7. 步进设置
8. 语言设置

系统设置
System Settings

0. 退出
1. 休眠延迟
2. 休眠温度

A. 温度校准
B. 恢复默认
C. 系统信息

System MENU

3. Dormant Delay
4. Temp Group
5. Temp Unit

System MENU

6. Sound
7. Temp Step
8. Language Set

System MENU

0. Exit
1. Sleep Delay
2. Sleep Temp

A. Temp Cal
B. Reset All
C. Sys Info

焊笔简介/Introduction of soldering Pencil

C210-SK 焊笔 (Soldering Pencil)

C210-TI 焊笔 (Soldering Pencil)

C210-TS 焊笔 (Soldering Pencil)

支持 T210 手柄
Support handle of T210

C245-K 焊笔 (Soldering Pencil)

C245-I 焊笔 (Soldering Pencil)

C245-IS 焊笔 (Soldering Pencil)

支持 T245 手柄
Support handle of T245

C115-SK 焊笔 (Soldering Pencil)

C115-TS 焊笔 (Soldering Pencil)

C115-TI 焊笔 (Soldering Pencil)

支持 T115 手柄
Support handle of T115

手柄简介/Introduction of the handle



人体工程学设计，握感舒适、耐摔、不易老化、隔热、防滑。
采用优质铁氟龙硅胶线，质地软、耐高温，不易破损，使用安全。
Ergonomic design, comfortable grip, drop resistance, not easy to aging,
heat insulation, and non-slip.
Use high-quality Teflon silicone wire, soft and high temperature resistance,
not easy to break, and safe to use.

操作方法/Operation method

1. 工作中/Working



当焊笔离开支架时，笔尖温度会迅速恢复到工作温度
When the soldering pencil leaves the holder, the temperature of the tip will return to the working temperature quickly

2. 休眠/Dormancy



当焊笔插入支架时，笔尖会迅速降温到休眠状态
When the soldering pencil is inserted into the holder, the tip will cool down to a dormant state quickly

焊笔工具-C210

350°C 350°C
被选温度

功率 0.9%

休眠

200°C
焊笔休眠中

MECHANIC

休眠温度
200°C

MASTER WORKER

MECH OK

Sleep Temp

200°C

单击唤醒，继续点
击即可减小温度
Click to wake up, continue to
click to decrease the temperature

单击唤醒，继续点
击即可增加温度
Click to wake up, continue to
click to increase the temperature

休眠状态下可调整温度参数
Can adjust temperature parameters in dormancy

保险丝盒拆装/Disassembly of fuse box

第一步：确认保险丝盒位置

Step 1: Confirm the location of the fuse box



第二步：撬开保险丝盒

Step 2: Pry the fuse box



第三步：取出保险丝盒
如右图所示

Step 3: Take out the fuse box,
as shown of the picture



焊笔拆装/Disassembly of soldering pencil

焊笔拆卸 (Disassembly of soldering pencil)



第一步：工作中
Step 1: Working



第二步：将手柄插入焊笔更换架中
Step 2: Insert the handle into the replacement pencil holder Step



第三步：拔出手柄即可完成
Step 3: Pull out the handle and it's done

焊笔安装 (Installation of soldering pencil)



第一步：将手柄轻插焊笔吸住即可，拿起手柄
Step 1: Insert the handle into the soldering pencil lightly and hold it, then pick up the handle



第二步：将焊笔固定在放置架上，如下图所示
Step 2: Fix the soldering pencil on the placement frame, as shown in the figure below



第三步：将手柄向下用力卡住焊笔，离开即可开始工作
Step 3: Push the handle down and clamp the soldering pencil firmly, leave it to start working



- 除焊接或返工外，请勿将其用于其他目的。不正确的使用可能会导致焊台损坏；
Except for soldering or rework, do not use it for other purposes. Improper use may cause damage to the soldering station;
- 电源线插入对应的接口。使用前确保已正确接地。请勿在带电部件上工作，不用时应将工具放在支架上以激活睡眠模式；
Plug the power cord into the corresponding interface. Ensure that it is properly connect the earth wire before use. Do not work on live parts. When not in use, place the tool on the stand to activate the dormancy mode;
- 开机时需有人看管设备，不要阻塞通风系统。热量会引起易燃产品着火，避免助焊剂与皮肤或眼睛接触，操作小心焊接时产生的烟雾，以免刺激到眼睛；
There should be someone to nearby when turning on the machine, and do not block the ventilation system. Heat can cause flammable products on fire. Avoid contact between the flux paste and the skin or eyes. Be careful with the fumes generated during soldering to avoid irritating the eyes;
- 保持工作场所整洁。佩戴适当的防护眼镜和手套时，避免人身伤害务必小心处理液态锡废料，避免引起灼伤；
Keep the workplace clean and tidy. Wear appropriate protective glasses and gloves to avoid personal injury. Be sure to handle liquid tin waste carefully to avoid burns;
- 此设备禁止儿童单独玩耍和使用；
Prohibit children from playing and using alone;
- 使用此设备前需详细了解产品使用说明；
Before using this equipment, you need to understand the product instructions in detail;

保修条款/Warranty card

1. 商品自售出之日起7日内，如发生性能故障，商品本身及外包装必须保持完整、无划伤，可更换同种型号的商品。
Within 7 days from the date of sale of the product, if there is a performance failure, the product itself and the outer packaging must be intact and free of scratches, then you could replace the same model one.
2. 商品自售出之日起保修一年，终生维护。配件不在保修范围内。
The product is guaranteed for one year from the date of sale, and it is maintained for life. Accessories are not covered by the warranty.
3. 保修服务只限正常使用下有效。
The warranty service is only valid under normal use.
4. 一切人为损坏、自行拆机、使用不当造成的损坏，不在保修范围内。保修是需提供本卡，未能提供本卡或私自涂改本卡，本公司有权做非保修处理。
All damage caused by man-made damage, self-dismantling, or improper use is not covered by the warranty. This card is required for warranty. If this card is not provided or the card is altered privately, we preserve the right of not providing warranty service.

用户姓名 (User name)	购买日期 (Date of purchase)	产品型号 (Model No.)

保修记录：
(Warranty record)

--	--	--